



CE EMC TEST REPORT

Report No.: VTC-2019060173E1
Product: CNC engraving machine
Model No.: 3040,3018, 3040Z, 3040Z-DQ,6040, 6040Z,6090, 1212, 1260, 1325,HY3040, HY6040
Applicant: Shenzhen Scotle Technology Ltd.
Address: No. 14, 2nd Floor, Y1 Building, Bantian Street Creative Park, Longgang District, Shenzhen
Issued by: Shenzhen VTC Testing Technology Co., Ltd.
Lab Location: A area, 6th Floor, Huaxia Building, Jingxiu Road,Shajing District, Bao'An, Shenzhen, Guangdong, China

Date of Receipt:
May 24, 2019
Date of Test:
May 25,- June 12, 2019
Date of Issue:
June 12, 2019
Test Result: Pass

Testing Engineer :

Jake Wang

(Jake Wang)

Technical Manager :

Ada Li

(Ada Li)

Authorize Signatory :

Can Liu

(Can Liu)



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Applicant : Shenzhen Scotle Technology Ltd.

Address : No. 14, 2nd Floor, Y1 Building, Bantian Street Creative Park,
Longgang District, Shenzhen

Manufacturer : Shenzhen Scotle Technology Ltd.

Address : No. 14, 2nd Floor, Y1 Building, Bantian Street Creative Park,
Longgang District, Shenzhen

EUT : CNC engraving machine

Model Number : 3040,3018, 3040Z, 3040Z-DQ,6040, 6040Z,6090, 1212, 1260,
1325,HY3040, HY6040

Trademark :  ChinaCCzone

Standard : EN 61000-6-4:2007+A1:2011
EN 61000-3-2:2014, EN 61000-3-3:2013
EN 61000-6-2:2005
EN 61000-4-2:2009, EN 61000-4-3:2006+A1:2008+A2:2010,
EN 61000-4-4:2012, EN 61000-4-5:2014,
EN 61000-4-6:2014, EN 61000-4-8:2010, EN 61000-4-11:2004

Test Result: : Pass

1. GENERAL INFORMATION

1.1. Description of Device (EUT)

EUT : CNC engraving machine

Trademark : 

Model Number : 3040,3018, 3040Z, 3040Z-DQ,6040, 6040Z,6090, 1212,
1260, 1325,HY3040, HY6040

Model Difference : The product is different for model number and outlook color.

Power Supply : Input: AC 110-240V ~, 50/60Hz

Note: HLT-M06 was selected as the test model and the datas have been recorded in this report.

1.2. Tested System Details

None.

1.3. Test Uncertainty

Conducted Emission Uncertainty : $\pm 2.66\text{dB}$

Radiated Emission Uncertainty : $\pm 4.26\text{dB}$

2. TEST INSTRUMENT USED

For Conducted Emission at the mains terminals Test

Conducted Emission Test (A --- site)					
Equipment	Manufacturer	Model#	Serial#	Last Cal.	Next Cal.
843 Shielded Room	ChengYu	843 Room	843	Aug. 25, 2018	Aug. 24, 2019
EMI Receiver	R&S	ESCI	101421	Aug. 25, 2018	Aug. 24, 2019
LISN	Schwarzbeck	NSLK8127	8127739	Aug. 25, 2018	Aug. 24, 2019
Attenuator	R&S	ESH3-Z2	021E	Aug. 25, 2018	Aug. 24, 2019
843 Cable 1#	FUJIKURA	843C1#	001	Aug. 25, 2018	Aug. 24, 2019

For Radiated Emission Test

Radiation Emission Test (966 chamber)					
Equipment	Manufacturer	Model#	Serial#	Last Cal.	Next Cal.
966 chamber	ChengYu	966 Room	966	Aug. 25, 2018	Aug. 24, 2019
Spectrum Analyzer	Agilent	E4407B	MY45109572	Aug. 25, 2018	Aug. 24, 2019
Amplifier	Schwarzbeck	BBV9743	9743-119	Aug. 25, 2018	Aug. 24, 2019
Amplifier	Schwarzbeck	BBV9718	9718-270	Aug. 25, 2018	Aug. 24, 2019
Log-periodic Antenna	Schwarzbeck	VULB9160	VULB9160-3369	Aug. 25, 2018	Aug. 24, 2019
EMI Receiver	R&S	ESCI	101421	Aug. 25, 2018	Aug. 24, 2019
Horn Antenna	Schwarzbeck	BBHA9120D	9120D-1275	Aug. 25, 2018	Aug. 24, 2019
966 Cable 1#	CHENGYU	966	004	Aug. 25, 2018	Aug. 24, 2019
966 Cable 2#	CHENGYU	966	003	Aug. 25, 2018	Aug. 24, 2019

For Harmonic & Flicker Test

For Harmonic / Flicker Test (A --- site)					
Equipment	Manufacturer	Model#	Serial#	Last Cal.	Next Cal.
Harmonic / Flicker Analyzer	KIKUSUI	KHA1000	VA002445	Aug. 25, 2018	Aug. 24, 2019
AC Power Supply	KIKUSUI	PCR4000M	UK001879	Aug. 25, 2018	Aug. 24, 2019
Line Impedance network	KIKUSUI	LIN1020JF	UL001611	Aug. 25, 2018	Aug. 24, 2019

For Electrostatic Discharge Immunity Test

For Electrostatic Discharge Immunity Test (A --- site)					
Equipment	Manufacturer	Model#	Serial#	Last Cal.	Next Cal.
ESD Tester	KIKISUI	KES4201A	UH002321	Aug. 25, 2018	Aug. 24, 2019

For RF Field Strength Susceptibility Test(SMQ)

For RF Field Strength Susceptibility Test (SMQ --- site)					
Equipment	Manufacturer	Model#	Serial#	Last Cal.	Next Cal.
Signal Generator	HP	8648A	3625U00573	Aug. 25, 2018	Aug. 24, 2019
Amplifier	A&R	500A100	17034	Aug. 25, 2018	Aug. 24, 2019
Amplifier	A&R	100W/1000M1	17028	Aug. 25, 2018	Aug. 24, 2019
Audio Analyzer (20Hz~1GHz)	Panasonic	2023B	202301/428	Aug. 25, 2018	Aug. 24, 2019
Isotropic Field Probe	A&R	FP2000	16755	Aug. 25, 2018	Aug. 24, 2019
Antenna	EMCO	3108	9507-2534	Aug. 25, 2018	Aug. 24, 2019
Log-periodic Antenna	A&R	AT1080	16812	Aug. 25, 2018	Aug. 24, 2019

For Electrical Fast Transient /Burst Immunity Test

For Electrical Fast Transient/Burst Immunity Test (A --- site)					
Equipment	Manufacturer	Model#	Serial#	Last Cal.	Next Cal.
Burst Tester	Prima	EFT61004AG	PR14054467	Aug. 25, 2018	Aug. 24, 2019
Coupling Clamp	Prima	EFT61004AG	009E	Aug. 25, 2018	Aug. 24, 2019

For Surge Test

For Surge Test (A --- site)					
Equipment	Manufacturer	Model#	Serial#	Last Cal.	Next Cal.
Surge Tester	Prima	SUG61005BX	PR12045446	Aug. 25, 2018	Aug. 24, 2019

For Injected Currents Susceptibility Test

For Injected Currents Susceptibility Test (A --- site)					
Equipment	Manufacturer	Model#	Serial#	Last Cal.	Next Cal.
C/S Test System	SCHLODER	CDG600	126B1281	Aug. 25, 2018	Aug. 24, 2019
CDN	SCHLODER	CDN-M2+3	A2210320/2015	Aug. 25, 2018	Aug. 24, 2019
Injection Clamp	SCHLOBER	EMCL-20	132A1214/2015	Aug. 25, 2018	Aug. 24, 2019

For Magnetic Field Immunity Test

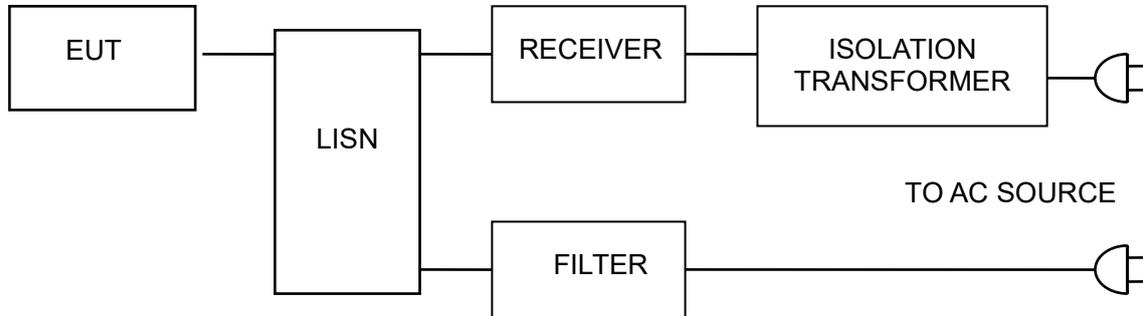
For Magnetic Field Immunity Test (A --- site)					
Equipment	Manufacturer	Model#	Serial#	Last Cal.	Next Cal.
Magnetic field generator	HTEC	HPFMF	15701	Aug. 25, 2018	Aug. 24, 2019

For Voltage Dips Interruptions Test

For Voltage Dips Interruptions Test (A --- site)					
Equipment	Manufacturer	Model#	Serial#	Last Cal.	Next Cal.
Dips Tester	Prima	DRP61011AG	PR14086284	Aug. 25, 2018	Aug. 24, 2019

3. CONDUCTED EMISSION AT THE MAINS TERMINALS TEST

3.1. Block Diagram Of Test Setup



3.2. Test Standard

EN 61000-6-4:2007+A1:2011

3.3. Power Line Conducted Emission Limit

Frequency MHz	Limits dB(μ V)	
	Quasi-peak Level	Average Level
0.15 ~ 0.50	66 ~ 56*	56 ~ 46*
0.50 ~ 5.00	56	46
5.00 ~ 30.00	60	50

Notes: 1. *Decreasing linearly with logarithm of frequency.

2. The lower limit shall apply at the transition frequencies.

3.4. EUT Configuration on Test

The following equipments are installed on conducted emission test to meet EN 61000-6-4 requirement and operating in a manner which tends to maximize its emission characteristics in a normal application.

3.5. Operating Condition of EUT

3.5.1 Setup the EUT and simulators as shown in Section 3.1.

3.5.2 Turn on the power of all equipments.

3.5.3 Let the EUT work in test modes and test it.

3.6. Test Procedure

The EUT is put on the ground and connected to the AC mains through a Artificial Mains Network (AMN). This provided a 50ohm coupling impedance for the tested equipments. Both sides of AC line are checked to find out the maximum conducted emission levels according to the **EN 61000-6-4** regulations during conducted emission test.

The bandwidth of the test receiver (R&S Test Receiver ESCI) is set at 10KHz.

The frequency range from 150 KHz to 30 MHz is investigated.

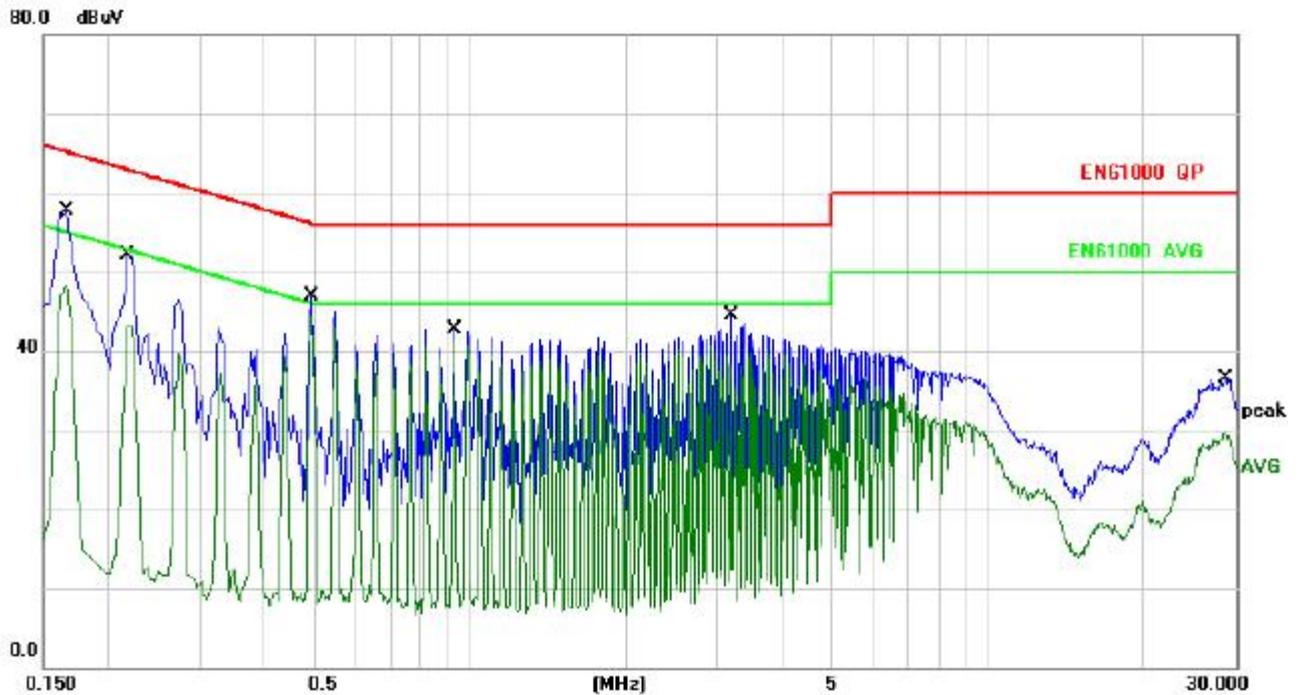
3.7. Test Result

PASS

Please refer to the following page.

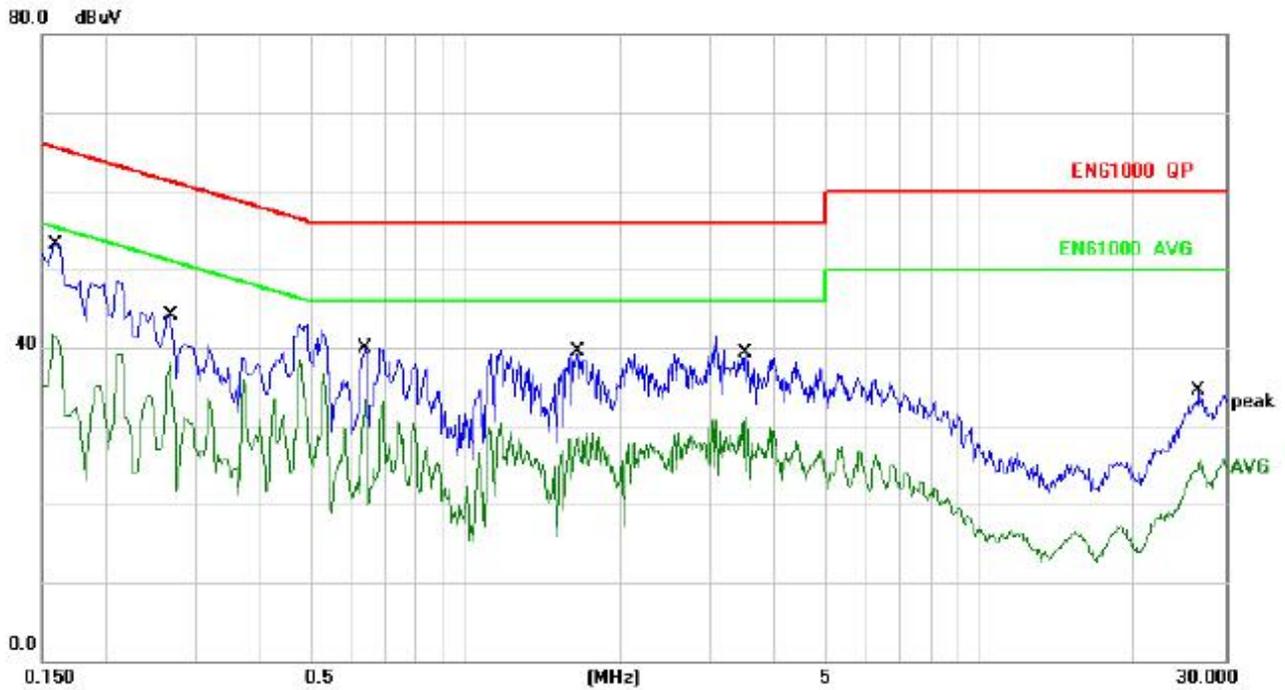
Conducted Emission At The Mains Terminals Test Data

Temperature:	24.5 °C	Relative Humidity:	54%
Pressure:	1009hPa	Phase :	Line
Test Voltage :	AC 230V/50Hz	Test Mode:	Working Mode



No.	Mk.	Freq.	Reading Level	Correct Factor	Measurement	Limit	Over	Detector	Comment
		MHz	dBuV	dB	dBuV	dBuV	dB		
1		0.1660	47.56	10.06	57.62	65.15	-7.53	QP	
2		0.1660	38.23	10.06	48.29	55.15	-6.86	AVG	
3		0.2180	42.07	10.07	52.14	62.89	-10.75	QP	
4		0.2180	32.98	10.07	43.05	52.89	-9.84	AVG	
5		0.4940	36.78	10.11	46.89	56.10	-9.21	QP	
6	*	0.4940	34.43	10.11	44.54	46.10	-1.56	AVG	
7		0.9340	32.55	10.16	42.71	56.00	-13.29	QP	
8		0.9340	30.99	10.16	41.15	46.00	-4.85	AVG	
9		3.1780	34.25	10.18	44.43	56.00	-11.57	QP	
10		3.1780	30.12	10.18	40.30	46.00	-5.70	AVG	
11		28.5780	26.37	10.22	36.59	60.00	-23.41	QP	
12		28.5780	19.41	10.22	29.63	50.00	-20.37	AVG	

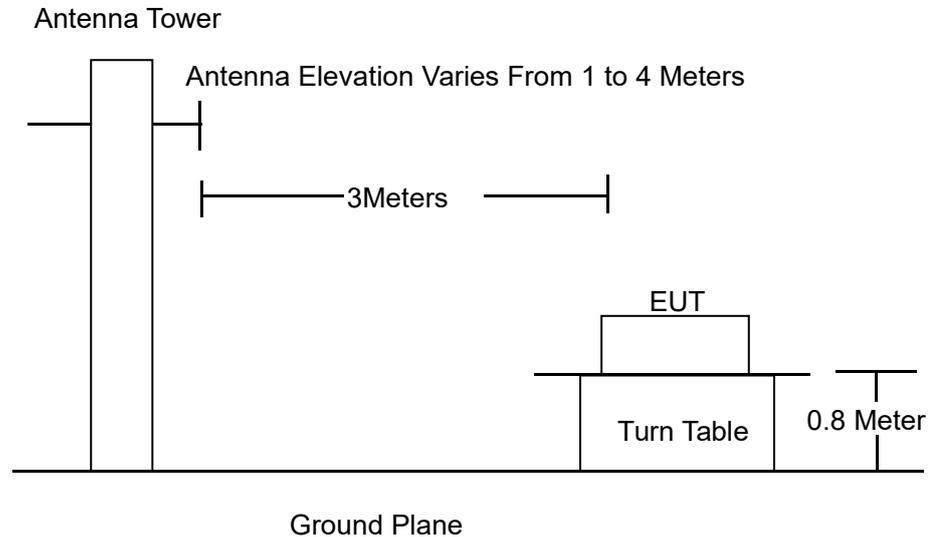
Conducted Emission At The Mains Terminals Test Data			
Temperature:	24.5 °C	Relative Humidity:	54%
Pressure:	1009hPa	Phase :	Neutral
Test Voltage :	AC 230V/50Hz	Test Mode:	Working Mode



No.	Mk.	Freq.	Reading Level	Correct Factor	Measurement	Limit	Over	Detector	Comment
		MHz	dBuV	dB	dBuV	dBuV	dB		
1	*	0.1580	43.25	10.05	53.30	65.56	-12.26	QP	
2		0.1580	31.57	10.05	41.62	55.56	-13.94	AVG	
3		0.2660	34.00	10.09	44.09	61.24	-17.15	QP	
4		0.2660	28.06	10.09	38.15	51.24	-13.09	AVG	
5		0.6380	29.86	10.13	39.99	56.00	-16.01	QP	
6		0.6380	23.10	10.13	33.23	46.00	-12.77	AVG	
7		1.6460	29.26	10.18	39.44	56.00	-16.56	QP	
8		1.6460	18.88	10.18	29.06	46.00	-16.94	AVG	
9		3.4940	27.94	10.18	38.12	56.00	-17.88	QP	
10		3.4940	20.83	10.18	31.01	46.00	-14.99	AVG	
11		26.6580	24.20	10.21	34.41	60.00	-25.59	QP	
12		26.6580	15.44	10.21	25.65	50.00	-24.35	AVG	

4. RADIATION EMISSION TEST

4.1. Block Diagram of Test Setup



4.2. Test Standard

EN 61000-6-4:2007+A1:2011

4.3. Radiation Limit

Frequency MHz	Distance (Meters)	Field Strengths Limits dB(μ V)/m
30 ~ 230	3	40.0
230 ~ 1000	3	47.0

Remark:

- (1) Emission level (dB(μ V)/m) = 20 log Emission level (μ V/m)
- (2) The smaller limit shall apply at the cross point between two frequency bands.
- (3) Distance refers to the distance in meters between the measuring instrument, antenna and the closed point of any part of the device or system.

4.4. EUT Configuration on Test

The EN 61000-6-4 regulations test method must be used to find the maximum emission during radiated emission test.

The configuration of EUT is the same as used in conducted emission test. Please refer to Section 2.2.

4.5. Operating Condition of EUT

Same as conducted emission test, which is listed in Section 2.2 except the test set up replaced as Section 4.1.

4.6. Test Procedure

The EUT and its simulators are placed on a turned table that is 0.8 meter above the ground. The turned table can rotate 360 degrees to determine the position of the maximum emission level. The EUT is set 3 meters away from the receiving antenna that is mounted on the antenna tower. The antenna can move up and down between 1 meter and 4 meters to find out the maximum emission level. Broadband antenna (calibrated biconical and log periodical antenna) is used as receiving antenna. Both horizontal and vertical polarization of the antenna is set on test. In order to find the maximum emission levels, the interface cable must be manipulated according to EN 61000-6-4 on radiated emission test.

The bandwidth setting on the field strength meter (R&S Test Receiver ESCI) is set at 120KHz.

The frequency range from 30MHz to 1000MHz is checked.

4.7. Test Result

PASS

Please refer to the following page.

Radiation Emission Test Data			
Temperature:	24.5 °C	Relative Humidity:	54%
Pressure:	1009hPa	Phase :	Horizontal
Test Voltage :	AC 230V/50Hz	Test Mode:	Working Mode



No.	Mk.	Freq.	Reading Level	Correct Factor	Measurement	Limit	Over	Antenna Height	Table Degree	Comment
		MHz	dBuV	dB/m	dBuV/m	dBuV/m	dB	cm	degree	
1	*	38.6160	47.76	-8.78	38.98	40.00	-1.02	peak		
2		71.8320	43.87	-15.19	28.68	40.00	-11.32	peak		
3		94.7601	41.85	-17.04	24.81	40.00	-15.19	peak		
4		132.2206	34.65	-13.96	20.69	40.00	-19.31	peak		
5		169.5990	32.22	-13.43	18.79	40.00	-21.21	peak		
6		230.9068	39.24	-15.01	24.23	47.00	-22.77	peak		

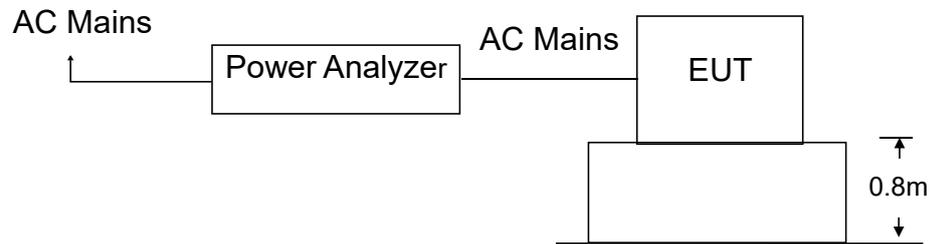
Radiation Emission Test Data			
Temperature:	24.5 °C	Relative Humidity:	54%
Pressure:	1009hPa	Phase :	Vertical
Test Voltage :	AC 230V/50Hz	Test Mode:	Working Mode



No.	Mk.	Freq.	Reading Level	Correct Factor	Measurement	Limit	Over	Antenna Height	Table Degree	
		MHz	dBuV	dB/m	dBuV/m	dBuV/m	dB	cm	degree	Comment
1	*	31.2893	47.41	-8.20	39.21	40.00	-0.79	QP		
2	!	56.5929	50.36	-11.25	39.11	40.00	-0.89	QP		
3		136.4598	45.76	-13.65	32.11	40.00	-7.89	QP		
4		191.7450	41.58	-15.69	25.89	40.00	-14.11	QP		
5		315.4806	37.17	-12.18	24.99	47.00	-22.01	QP		
6		408.9460	26.44	-9.99	16.45	47.00	-30.55	QP		

5. HARMONIC CURRENT EMISSION TEST

5.1. Block Diagram of Test Setup



5.2. Test Standard

EN 61000-3-2:2014

5.3. Operating Condition of EUT

- 5.1.1 Setup the EUT as shown in Section 5.1.
- 5.1.2 Turn on the power of all equipments.
- 5.1.3 Let the EUT work in test mode and test it.

5.4. Test Procedure

The power cord of the EUT is connected to the output of the test system. Turn on the power of the EUT and use the test system to test the harmonic current level.

5.5. Test Results

PASS

6. VOLTAGE FLUCTUATIONS & FLICKER TEST

6.1. Block Diagram of Test Setup

Same as Section 6.1..

6.2. Test Standard

EN 61000-3-3:2013

6.3. Operating Condition of EUT

Same as Section 5.3.. The power cord of the EUT is connected to the output of the test system. Turn on the power of the EUT and use the test system to test the harmonic current level.

Flicker Test Limit

Test items	Limits
Pst	1.0
dc	3.3%
dmax	4.0%
dt	Not exceed 3.3% for 500ms

6.4. Test Procedure

The power cord of the EUT is connected to the output of the test system. Turn on the power of the EUT and use the test system to test the harmonic current level.

6.5. Test Results

PASS

Please refer to the following page.

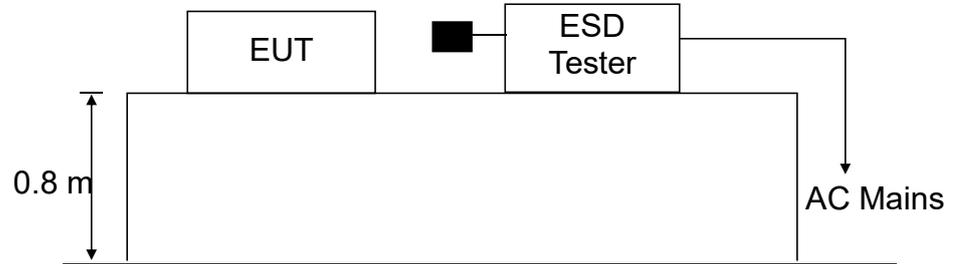
Flicker Test Data			
Temperature:	24.5 °C	Relative Humidity:	54%
Pressure:	1009hPa	Phase :	Vertical
Test Voltage :	AC 230V/50Hz	Test Mode:	Working Mode

Voltage Fluctuation	Limit	Value
Relative Voltage Change Characteristic Tmax (dc>3%)	500 ms	0 ms
Maximum Relative Voltage Change dmax	4%	0.00
	6%	/
	7%	/
Relative Steady-state Voltage Change dc	3.3%	0.00

Flicker	Limit	Value
Short-term Flicker Indicator Pst	1.0	0.064
Long-term Flicker Indicator Plt	0.65	/

7. ELECTROSTATIC DISCHARGE IMMUNITY TEST

7.1. Block Diagram of Test Setup



7.2. Test Standard

EN 61000-6-2:2005, EN 61000-4-2:2009

Severity Level: 3 / Air Discharge: $\pm 8\text{KV}$

Level: 2 / Contact Discharge: $\pm 4\text{KV}$

7.3. Severity Levels and Performance Criterion

7.3.1 Severity level

Level	Test Voltage Contact Discharge (KV)	Test Voltage Air Discharge (KV)
1.	± 2	± 2
2.	± 4	± 4
3.	± 6	± 8
4.	± 8	± 15
X	Special	Special

7.3.2 Performance criterion : B

- A. The apparatus shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended.
- B. The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed.
- C. Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls.

7.4.EUT Configuration

The following equipments are installed on Electrostatic Discharge Immunity test to meet EN 61000-6-2:2005, EN 61000-4-2:2009, requirement and operating in a manner which tends to maximize its emission characteristics in a normal application. The configuration of EUT is the same as used in conducted emission test.

Please refer to Section 2.4.

7.5.Operating Condition of EUT

Same as conducted emission measurement, which is listed in Section 3.5 except the test setup replaced by Section 7.1.2.

7.6.Test Procedure

7.6.1 Air Discharge:

This test is done on a non-conductive surface. The round discharge tip of the discharge electrode shall be approached as fast as possible to touch the EUT. After each discharge, the discharge electrode shall be removed from the EUT. The generator is then re-triggered for a new single discharge and repeated 10 times for each pre-selected test point. This procedure shall be repeated until all the air discharge completed.

7.6.2 Contact Discharge:

All the procedure shall be same as Section 7.6.1. Except that the tip of the discharge electrode shall touch the EUT before the discharge switch is operated.

7.6.3 Indirect discharge for horizontal coupling plane

At least 10 single discharges (in the most sensitive polarity) shall be applied at the front edge of each HCP opposite the center point of each unit (if applicable) of the EUT and 0.1m from the front of the EUT. The long axis of

the discharge electrode shall be in the plane of the HCP and perpendicular to its front edge during the discharge.

7.6.4 Indirect discharge for vertical coupling plane

At least 10 single discharges (in the most sensitive polarity) shall be applied to the center of one vertical edge of the coupling plane. The coupling plane, of dimensions 0.5m X 0.5m, is placed parallel to, and positioned at a distance of 0.1m from the EUT. Discharges shall be applied to the coupling plane, with this plane in sufficient different positions that the four faces of the EUT are complete illuminated.

7.7. Test Results

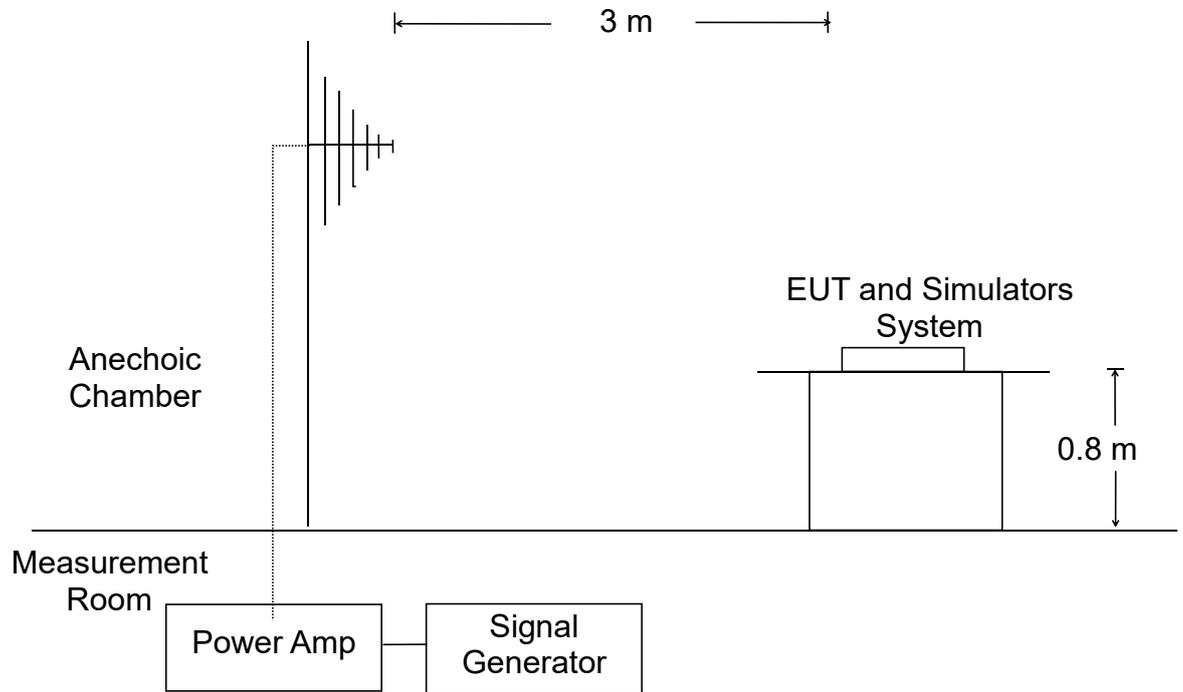
PASS

Please refer to the following page.

ESD Test Data				
Temperature:	24.5°C	Humidity:	53%	
Power Supply :	AC 230V/50Hz	Test Mode:	Working Mode	
Air Discharge: ± 8KV Contact Discharge: ± 4KV				
Test Points	Air Discharge	Contact Discharge	Performance Criterion	Result
Enclosure	±2,4,8KV	N/A	B	PASS
Slit	±2,4,8KV	N/A	B	PASS
Metal Part	N/A	±2,4 KV	B	PASS
VCP	N/A	±2,4 KV	B	PASS
HCP	N/A	±2,4 KV	B	PASS
Note: N/A				

8. RF FIELD STRENGTH SUSCEPTIBILITY TEST

8.1. Block Diagram of Test Setup



8.2. Test Standard

EN 61000-6-2:2005, EN 61000-4-3: 2006+A1:2008+A2:2010
Severity Level 2, 3V / m

8.3. Severity Levels and Performance Criterion

8.3.1. Severity level

Level	Field Strength V/m
1.	1
2.	3
3.	10
X.	Special

8.3.2. Performance criterion: A

- A、 The apparatus shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended.
- B、 The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed.
- C、 Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls.

8.4. EUT Configuration on Test

The following equipments are installed on Electrical Fast Transient/Burst Immunity test to meet EN 61000-6-2:2005, EN 61000-4-4:2012, requirement and operating in a manner which tends to maximize its emission characteristics in a normal application. The configuration of EUT is the same as used in conducted emission test.

Please refer to Section 3.4.

8.5. Operating Condition of EUT

Same as conducted emission measurement, which is listed in Section 2.5 except the test setup replaced by Section 8.1.

8.6. Test Procedure

The EUT and its simulators are placed on a turn table which is 0.8 meter above ground. EUT is set 3 meter away from the transmitting antenna which is mounted on an antenna tower. Both horizontal and vertical polarization of the antenna are set on test. Each of the four sides of EUT must be faced this transmitting antenna and measured individually.

All the scanning conditions are as follows :

Condition of Test	Remarks
1. Fielded Strength	3 V/m (Severity Level 2)
2. Radiated Signal	Modulated
3. Scanning Frequency	80 – 2700 MHz
4. Dwell time of radiated	0.0015 decade/s
5. Waiting Time	1 Sec.

8.7. Test Results

PASS

Please refer to the following page.

R/S Test Data			
Temperature : 25°C		Humidity : 53%	
Field Strength: 3 V/m, 1V/m		Criterion: A	
Power Supply: AC 230V/50Hz		Frequency Range: 80 MHz to 2000 MHz 2000 MHz to 2700 MHz	
Modulation: <input checked="" type="checkbox"/> AM <input type="checkbox"/> Pulse <input type="checkbox"/> none 1 KHz 80%			
Test Mode : Working Mode			
Frequency Range : 80-2000MHz; 3V/m Frequency Range : 2000-2700MHz; 1V/m			
Steps	1 %		
	Horizontal	Vertical	Result
Front	A	A	Pass
Right	A	A	Pass
Rear	A	A	Pass
Left	A	A	Pass
Note: N/A			

9. ELECTRICAL FAST TRANSIENT/BURST IMMUNITY TEST

9.1. Block Diagram of EUT Test Setup



9.2. Test Standard

EN 61000-6-2:2005, EN 61000-4-4:2012

9.3. Severity Levels and Performance Criterion

Severity Level 2 at 1KV, Pulse Rise time & Duration: 5 nS / 50 nS

Severity Level:

Open Circuit Output Test Voltage $\pm 10\%$		
Level	On power ports	On I/O(Input/Output) Signal data and control ports
1.	0.5KV	0.25KV
2.	1KV	0.5KV
3.	2KV	1KV
4.	4KV	2KV
X.	Special	Special

Performance criterion: B

- A. The apparatus shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended.
- B. The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed.
- C. Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls.

9.4.EUT Configuration on Test

The following equipments are installed on Electrical Fast Transient/Burst Immunity test to meet EN 61000-6-2:2005, EN 61000-4-4:2012, requirement and operating in a manner which tends to maximize its emission characteristics in a normal application. The configuration of EUT is the same as used in conducted emission test.

Please refer to Section 3.4.

9.5.Operating Condition of EUT

Same as conducted emission measurement, which is listed in Section 2.6 except the test setup replaced by Section 9.1.

9.6.Test Procedure

EUT shall be placed 0.8m high above the ground reference plane which is a min.1m*1m metallic sheet with 0.65mm minimum thickness. This reference ground plane shall project beyond the EUT by at least 0.1m on all sides and the minimum distance between EUT and all other conductive structure, except the ground plane beneath the EUT, shall be more than 0.5m

9.6.1. For input and output AC power ports:

The EUT is connected to the power mains by using a coupling device which couples the EFT interference signal to AC power lines. Both polarities of the test voltage should be applied during compliance test and the duration of the test is 2 minutes.

9.7.Test Results

PASS

Please refer to the following page.

EFT Test Data				
Temperature:	24.5°C	Humidity:	53%	
Power Supply :	AC 230V/50Hz	Test Mode:	Working Mode	
Coupling Line	Test Voltage		Performance Criterion	Result
	±0.5kV	±1kV		
L	±0.5kV	±1kV	B	PASS
N	±0.5kV	±1kV	B	PASS
L-N	±0.5kV	±1kV	B	PASS
PE	±0.5kV	±1kV	B	PASS
L-PE	±0.5kV	±1kV	B	PASS
N-PE	±0.5kV	±1kV	B	PASS
L-N-PE	±0.5kV	±1kV	B	PASS
DC Line	/	/		/
Note: N/A				

10. SURGE TEST

10.1. Block Diagram of EUT Test Setup



10.2. Test Standard

EN 61000-6-2:2005, EN61000-4-5:2014

10.3. Severity Levels and Performance Criterion

Severity Level: Line to Line, Level 2 at 1KV;

Severity Level: Line to Earth, Level 3 at 2KV.

Severity Level	Open-Circuit Test Voltage (KV)
1.	0.5
2.	1.0
3.	2.0
4.	4.0
X.	Special

Performance criterion: B

- A. The apparatus shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended.
- B. The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed.
- C. Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls.

10.4. EUT Configuration on Test

The following equipments are installed on Electrical Fast Transient/Burst Immunity test to meet EN 61000-6-2:2005, EN61000-4-5:2014, requirement and operating in a manner which tends to maximize its emission characteristics in a normal application

The configuration of EUT is the same as used in conducted emission test. Please refer to Section 3.4.

10.5. Operating Condition of EUT

Same as conducted emission measurement, which is listed in Section 2.7 except the test setup replaced by Section 10.1.

10.6. Test Procedure

- 1) Set up the EUT and test generator as shown on section 10.1
- 2) For line to line coupling mode, provide a 1KV 1.2/50us voltage surge (at open-circuit condition) and 8/20us current surge to EUT selected points.
- 3) At least 5 positive and 5 negative (polarity) tests with a maximum 1/min repetition rate are conducted during test.
- 4) Different phase angles are done individually.
- 5) Repeat procedure 2) to 4) except the open-circuit test voltage change from 1KV to 2KV for line to earth coupling mode test.
- 6) Record the EUT operating situation during compliance test and decide the EUT immunity criterion for above each test.

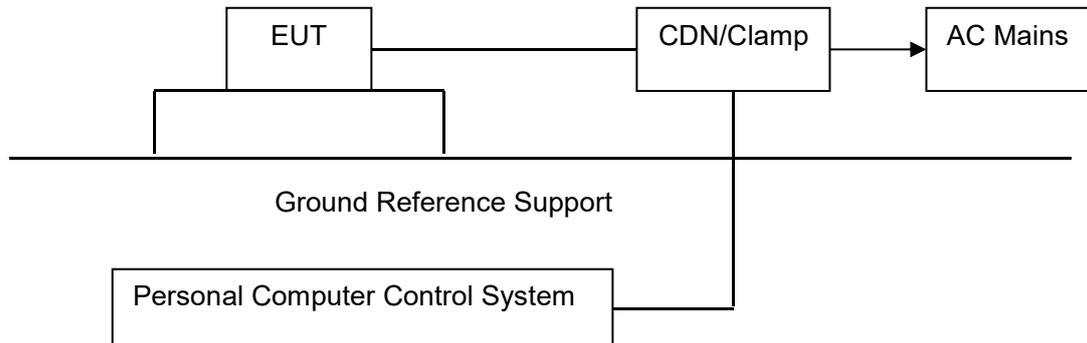
10.7. Test Result

PASS

Please refer to the following page

Surge Test Data						
Temperature:	24.5°C		Humidity:	53%		
Power Supply :	AC 230V/50Hz		Test Mode:	Working Mode		
Location	Polarity	Phase Angle	No of Pulse	Pulse Voltage (KV)	Performance Criterion	Result
L-N	±	0	5	1	B	Pass
	±	90	5	1		Pass
	±	180	5	1		Pass
	±	270	5	1		Pass
L-PE	±	0	5	2		Pass
	±	90	5	2		Pass
	±	180	5	2		Pass
	±	270	5	2		Pass
N-PE	±	0	5	2		Pass
	±	90	5	2		Pass
	±	180	5	2		Pass
	±	270	5	2		Pass
Signal Line	±			0.5		N/A
Note: N/A						

11. INJECTED CURRENTS SUSCEPTIBILITY TEST



10.8. Test Standard

EN 61000-6-2:2005, EN61000-4-6:2014

10.9. Severity Levels and Performance Criterion

Severity Level 2: 3V(rms), 150KHz ~ 80MHz

Severity Level:

Level	Field Strength V
1.	1
2.	3
3.	10
X.	Special

Performance criterion: A

- A. The apparatus shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended.
- B. The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed.
- C. Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls.

10.10. EUT Configuration on Test

The configuration of EUT is the same as used in conducted emission test. Please refer to Section 2.8.

10.11. Operating Condition of EUT

Same as conducted emission test, which is listed in Section 2.8 except the test set up replaced as Section 11.1.

10.12. Test Procedure

- 1) Set up the EUT, CDN and test generator as shown on section 11.1
- 2) Let EUT work in test mode and measure.
- 3) The EUT and supporting equipments are placed on an insulating support 0.1m high above a ground reference plane. CDN (coupling and decoupling device) is placed on the ground plane at above 0.1-0.3m from EUT. Cables between CDN and EUT are as short as possible, and their height above the ground reference plane shall be between 30 and 50 mm (where possible).
- 4) The disturbance signal described below is injected to EUT through CDN.
- 5) The EUT operates within its operational mode(s) under intended climatic conditions after power on.
- 6) The frequency range is swept from 150KHz to 80MHz using 3V signal level, and with the disturbance signal 80% amplitude modulated with a 1KHz sine wave
- 7) The rate of sweep shall not exceed 1.5×10^{-3} decades/s. Where the frequency is swept incrementally, the step size shall not exceed 1% of the start and thereafter 1% of the preceding frequency value.
- 8) Recording the EUT operating situation during compliance test and decide the EUT immunity criterion for above each test.

10.13. Test Result

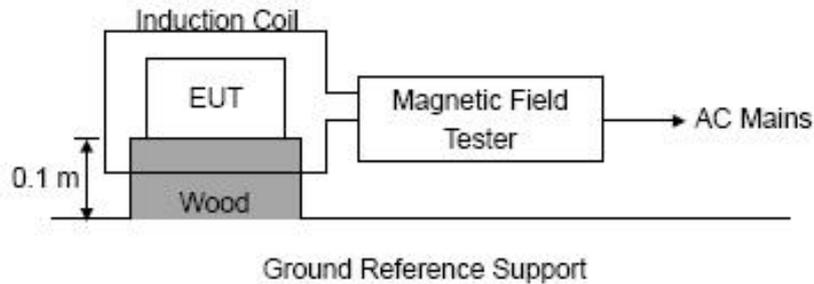
PASS

Please refer to the following page.

CS Test Data						
Temperature:	24.5°C		Humidity:	53%		
Power Supply :	AC 230V/50Hz		Test Mode:	Working Mode		
Frequency Range(MHz)	Injected Position	Strength	Modulation Signal	Freq. Step	Performance Criterion	Result
150KHz ~ 80MHz	AC Line	3V(rms), Unmodulated	AM 80%, 1kHz sine wave	1%	A	Pass
150KHz ~ 80MHz	DC Line	3V(rms), Unmodulated	AM 80%, 1kHz sine wave	1%	/	/
150KHz ~ 80MHz	Signal Line	3V(rms), Unmodulated	AM 80%, 1kHz sine wave	1%	/	/
Note: N/A						

12. MAGNETIC FIELD IMMUNITY TEST

11.1. Block Diagram of Test Setup



11.2. Test Standard

EN 61000-6-2:2005, EN61000-4-8:2010
Severity Level 1 at 1A/m

11.3. Severity Levels and Performance Criterion

12.3.1 Severity level

Level	Magnetic Field Strength A/m
1.	1
2.	3
3.	10
4.	30
5.	100
X.	Special

12.3.2 Performance criterion: B

- A. The apparatus shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended.
- B. The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed.
- C. Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls.

11.4. EUT Configuration on Test

The configuration of EUT is listed in Section 2.9.

11.5. Operating Condition of EUT

Same as conducted emission test, which is listed in Section 2.9 except the test set up replaced as Section 12.1.

11.6. Test Procedure

The EUT shall be subjected to the test magnetic field by using the induction coil of standard dimensions (1m*1m) and shown in Section 10.1. The induction coil shall then be rotated by 90° in order to expose the EUT to the test field with different orientations.

11.7. Test Results

PASS

Please refer to the following page.

MS Test Data					
Temperature:	24.5°C		Humidity:	53%	
Power Supply :	AC 230V/50Hz		Test Mode:	Working Mode	
Environmental Phenomena	Test specification	Units	Coil Orientation	Performance Criterion	Result
Magnetic Field	1	A/m	X	A	PASS
			Y	A	PASS
			Z	A	PASS
Note: N/A					

13. VOLTAGE DIPS AND INTERRUPTIONS TEST

12.1. Block Diagram of EUT Test Setup



12.2. Test Standard

EN 61000-6-2:2005, EN61000-4-11:2004

12.3. Severity Levels and Performance Criterion

Severity Level:

Input and Output AC Power Ports.

- Voltage Dips.
- Voltage Interruptions.

Environmental Phenomena	Test Specification	Units	Performance Criterion
Voltage Dips	0 0.5	% Reduction period	B
	0 1	% Reduction period	B
	70 25	% Reduction period	C
Voltage Interruptions	0 250	% Reduction period	C

Performance criterion: B, C, C

- A. The apparatus shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended.
- B. The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. The performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed.
- C. Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls.

12.4. EUT Configuration on Test

The configuration of EUT is the same as used in conducted emission test. Please refer to Section 2.10.

12.5. Operating Condition of EUT

Same as conducted emission test, which is listed in Section 2.10 except the test set up replaced as Section 13.1.

12.6. Test Procedure

- 1) Set up the EUT and test generator as shown on section 13.1
- 2) The interruption is introduced at selected phase angles with specified duration. There is a 3mins minimum interval between each test event.
- 3) After each test a full functional check is performed before the next test.
- 4) Repeat procedures 2 & 3 for voltage dips, only the level and duration is changed.
- 5) Record any degradation of performance.

12.7. Test Result

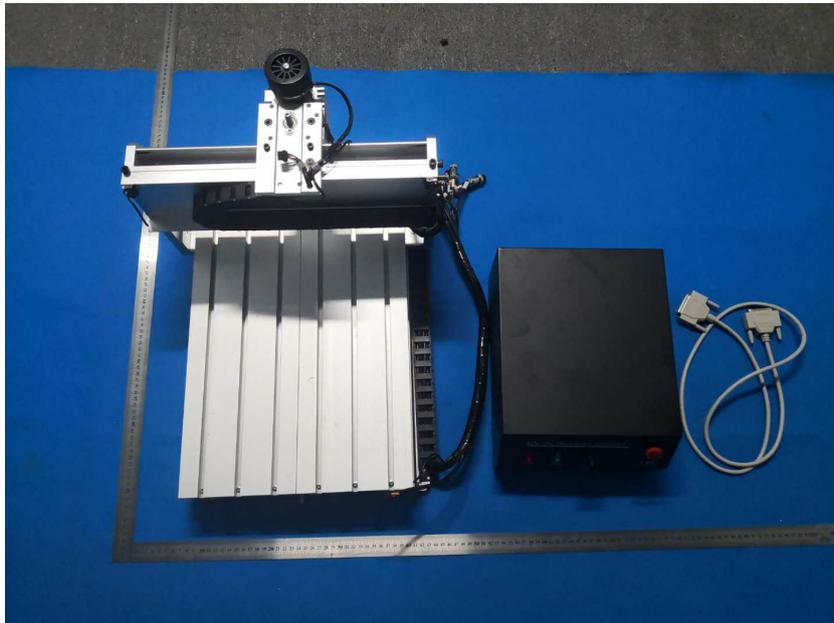
PASS

Please refer to the following page.

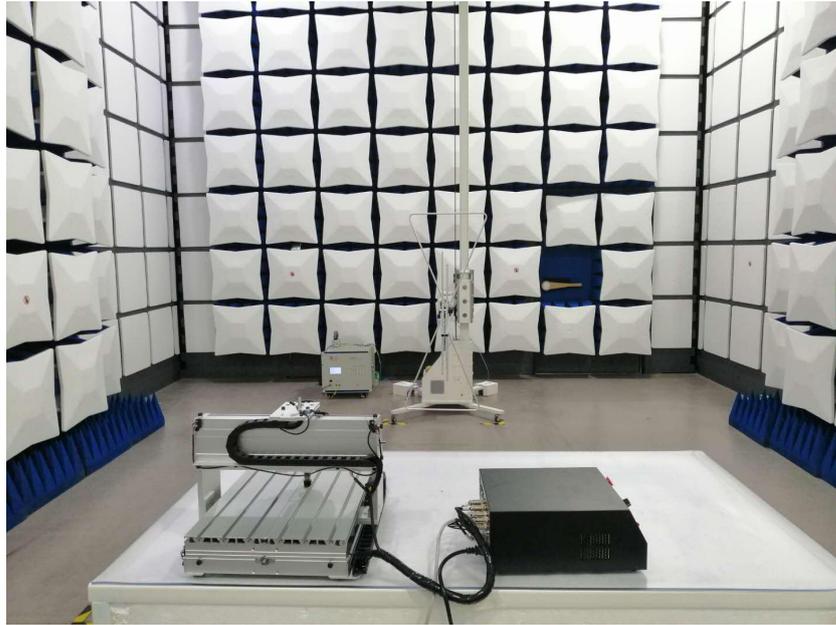
MS Test Data					
Temperature:	24.5°C		Humidity:	53%	
Power Supply :	AC 230V/50Hz		Test Mode:	Working Mode	
Environmental Phenomena	Test specification	Units	Coil Orientation	Performance Criterion	Result
Magnetic Field	1	A/m	X	A	PASS
			Y	A	PASS
			Z	A	PASS
Note: N/A					

14. EUT PHOTOGRAPHS

EUT Photo 1



TEST PHOTOGRAPHS



***** END OF REPORT *****